

HNB16P

小徑精搪孔系統－菱形 Small Diameter for Rhombus Boring System

整組SET G2.5 12000rpm $\phi 11 \sim \phi 68$



| 訂貨編號 Order No. | 規格 Model | 範圍D Boring Range $\phi D_{Min} - \phi D_{Max}$ | 組合系統-主軸柄規格 Taper Shank | L1 | 淨重 N.W. |
|-------------------|--------------|--|---------------------------|----|------------|
| 16811410JM | BT40-HNB16P | 11-68 | MAS403 BT40-H63-55 | 55 | 8.50 |
| 16811510JM | BT50-HNB16P | 11-68 | MAS403 BT50-H63-65 | 65 | 11.05 |
| 16811512JM | BT50-HNB16P | 11-68 | MAS403 BT50-H63-85 | 85 | 11.55 |
| 16812410JM | SK40-HNB16P | 11-68 | DIN69871A ISO40-H63-60 | 60 | 8.53 |
| 16812510JM | SK50-HNB16P | 11-68 | DIN69871A ISO50-H63-65 | 65 | 10.25 |
| 16814610JM | HSK63-HNB16P | 11-68 | DIN69893A HSK63-H63-67 | 67 | 8.38 |

接桿 Shank

| 訂貨編號 Order No. | 規格 Model | X | 深度 DM | C導程螺帽 C-NUT | 螺絲 B-Bolt | 板手 Wrench | 淨重 N.W |
|-------------------|-------------|-----|----------|----------------|--------------|--------------|-----------|
| 16171004 | BJM1610-40 | 45 | 41 | NUT6 | SLCS-M3 | T8 | 0.12 |
| 16171205 | BJM1612-50 | 54 | 51 | NUT7 | SLCS-M4 | T15 | 0.14 |
| 16171405 | BJM1614-55 | 59 | 56 | | | | 0.16 |
| 16171606 | BJM1616-65 | 67 | 66 | | | | 0.19 |
| 16172008 | BJM1620-80 | 82 | 81 | NUT9 | SLCS-M5 | T25 | 0.27 |
| 16172510 | BJM1625-100 | 102 | 101 | | | | 0.46 |
| 16025040 | BM1625-40 | 36 | 40 | M5x12 | $\square 4$ | | 0.20 |
| 16025063 | BM1625-63 | 60 | 63 | | | | 0.29 |
| 16025100 | BM1625-100 | 96 | 100 | | | | 0.43 |

搪孔刀座 Cutting Insert Holder

| 訂貨編號 Order No. | 規格 Model | 範圍 D Boring Range $\phi D_{Min} - \phi D_{Max}$ | 刀座高度 W | 接桿 Shank | 刀片 Insert | 螺絲 Bolt | 板手 Wrench | 淨重 N.W |
|-------------------|-------------|---|-----------|--------------------------|--------------|----------------|--------------|-----------|
| 50061114 | MR11 | 11-14 | 6 | BJM1610-40 | CCGT0301..L | SB-1630TR-M1.6 | T6 | 0.002 |
| 50061317 | MR13 | 13-17 | 7 | BJM1612-50 BJM1614-55 | CCGT0401..L | SB-2040TR-M2 | | 0.003 |
| 50061723 | MR17 | 17-23 | 9 | BJM1616-65 | CCGT0602..L | TS25-M2.5 | | 0.005 |
| 50062026 | MR20 | 20-26 | 9 | BJM1620-80 | | | 0.006 | |
| 50062329 | MR23 | 23-29 | 9 | BJM1625-100 | | | 0.008 | |
| 50062632 | MR26 | 26-32 | 9 | | | | 0.009 | |
| 50252938CC | SRCC2938 | 29-38 | 11 | BM1625-40 | | | 0.010 | |
| 50323652CC | SRCC3652 | 36-52 | 13 | BM1625-63 | | | 0.020 | |
| 50404468CC | SRCC4468 | 44-68 | 13 | BM1625-100 | 0.030 | | | |

